VITOLON®

CRIMPING DIE SETS IN PLASTIC CASE



Set (CS)



Set (C)

SET: NARROW C-SHAPE CRIMPING DIES (CS)

Crimping tools with 60 kN
Part No. 79500601

SET: C-SHAPE CRIMPING DIES (C)

Crimping tools with 120 kN (up to 140 kN)
Part No. 79500602

APPLICATION

Crimping with hexagonal crimp profile (DIN 48083) for cable lugs / connectors (DIN 46235) and conductors (DIN 48201). Also suitable for non-DIN standards.

Note: Crimping dies selected according to supplier specifications for lugs, conductor size, and cable type.

SPECIFICATIONS AND INCLUDED ITEMS

Hexagonal crimp die sets in a lightweight case including commonly used sizes.

SET (CS): 12-piece CRIMPING DIE SET for **CRIMPING TOOLS WITH 60 kN**

Range Cu	Range Al	Crimping dies, Serie R22CS
10 mm²	6 mm²	R22CS DIN CU10/AL06/K6
16 mm²	10 mm²	R22CS DIN CU16/AL10/K8
25 mm²	16 mm²	R22CS DIN CU25/AL16/K10
35 mm²	25 mm²	R22CS DIN CU35/AL25/K12
50 mm²	35 mm²	R22CS DIN CU50/AL35/K14
70 mm²	50 mm²	R22CS DIN CU70/AL50/K16
95 mm²	70 mm²	R22CS DIN CU95/AL70/K18
120 mm²	95 mm²	R22CS DIN CU120/AL95/K20
150 mm²	120 mm²	R22CS DIN CU150/AL120/K22
185 mm²	150 mm²	R22CS DIN CU185/AL150/K25
240 mm²	185 mm²	R22CS DIN CU240/AL185/K28
300 mm²	240 mm²	R22CS DIN CU300/AL240/K32

SET (C): 13-piece CRIMPING DIE SET for **CRIMPING TOOLS WITH 120 kN** (up to 140 kN)

Range Cu	Range Al	Crimping dies, Serie R30C
10 mm²	6 mm²	R30C DIN CU10/AL06/K6
16 mm²	10 mm²	R30C DIN CU16/AL10/K8
25 mm²	16 mm²	R30C DIN CU25/AL16/K10
35 mm²	25 mm²	R30C DIN CU35/AL25/K12
50 mm²	35 mm²	R30C DIN CU50/AL35/K14
70 mm²	50 mm²	R30C DIN CU70/AL50/K16
95 mm²	70 mm²	R30C DIN CU95/AL70/K18
120 mm²	95 mm²	R30C DIN CU120/AL95/K20
150 mm²	120 mm²	R30C DIN CU150/AL120/K22
185 mm²	150 mm²	R30C DIN CU185/AL150/K25
240 mm²	185 mm²	R30C DIN CU240/AL185/K28
300 mm²	240 mm²	R30C DIN CU300/AL240/K32
400 mm²	300 mm²	R30C DIN CU400/AL300/K34

Stand 12/2025 / Rev. 11/2026 · Specifications subject to change.

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